



Dart Aerospace Ltd.
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sf
D2582

Job Sheet 169056



Part No: D2582

Job Qty: 5 ea

Part Name: Hi-Skid Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/30/17

Job Tracking No:

Due Date: 12/6/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B IPP Rev:F Removed Manufacturing 05-11-07 JLM IPP Rev:G Added part # to Sub 06-08-10 JLM
IPP Rev H New pick list 08.01.11 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		12/5/17	0.00	0.00	Start Up Small Fab		<i>SP</i> <i>SL 17/12/17</i> DEC 07 2017
100	Small Fab	5 pcs		12/6/17	0.00	1.37	Small Fab		
110	QC	5 pcs		12/6/17	0.00	0.00	QC5		
120	Packaging	5 pcs		12/6/17	0.00	0.00	Packaging3		
130	QC21-SA	5 Ea		12/6/17	0.00	0.00	QC21		

Part Op 100 - Assemble as per Dwg D2582 and
Descriptions: 120 - LOCATION WA003

DAS
21
2:59

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2278 <i>B16075-293</i>	10	11	0	0
	D2279 <i>F/65348x121633</i>	5	19	0	0
	D2322 <i>5000622 5x</i>	5	9	0	0
	<i>F166311 K</i> D3720-1 <i>B163237284 4x</i>	5	24	0	0
	D3720-2 <i>F-162902</i>	5	7	0	0
	MS20470AD4-4 <i>FM138072-1</i>	110	2,023	0	0
	MS20470AD4-5 <i>FM136851-2</i>	20	988	0	0

Part Specifications

Specifications could not be found.

Work Order: Part No. _____ NCR No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved		AGAINST DEPARTMENT/PROCESS ☐ Skid-tube ☐ Machining ☐ Thermofforming ☐ Large Fab ☐ Composite ☐ Small Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Engineering ☐ Quality ☐ Other	
Date : _____		Step #: _____		QTY Effective : _____	
Description					
Mfg Date: 12/05/17 Job No: 169056 Start up Operation Revision: D2582 Operation: Hi – Skid Step Leg Assembly  S017704  DART AEROSPACE					
Completed By		Lead hand / Supervisor		QC / QA Coordinator	
Approval					
Root Cause					
☐ Environment	☐ Design	☐ Doc/Data	☐ Equip/Tooling	☐ Handling/Pre	☐ Material
☐ Internal Transport	☐ Tribal Knowledge	☐ LOA	☐ Substation	☐ Past Expiry Date	☐ Misidentified
☐ No Re-verific	☐ Operator	☐ Offset/Setup	☐ Supplier	☐ Training	☐ Use for Testin
☐ Poor Information	☐ Rushing	☐ Product Improvement	☐ Process Improvement	☐ Manufacturing Process	☐ Past Due
☐ OTHER :					
☐ Contamination	☐ Counter-sink	☐ Cut Too Short	☐ Instructions Incomplete/Unclear	☐ Misaligned/off center	☐ Turning Sequence
☐ Crushing	☐ Heat Treat	☐ Wave/Twist in Tube	☐ Marks/Chatter	☐ Misread	☐ Finish
☐ Offset/Setup	☐ Drawing	☐ Part Moved	☐ Part Lost/Missing	☐ Part Incorrect	☐ Over/Under tolerance
☐ Operator	☐ Outside Dimensions	☐ Positioned Wrong	☐ Part Incomplete	☐ Part Incomplete	☐ Part Incomplete
☐ Poor Information	☐ Drawing	☐ Part Moved	☐ Part Lost/Missing	☐ Part Incomplete	☐ Part Incomplete
☐ Rushing	☐ Drawing	☐ Part Moved	☐ Part Lost/Missing	☐ Part Incomplete	☐ Part Incomplete
☐ Product Improvement	☐ Drawing	☐ Part Moved	☐ Part Lost/Missing	☐ Part Incomplete	☐ Part Incomplete
☐ Process Improvement	☐ Drawing	☐ Part Moved	☐ Part Lost/Missing	☐ Part Incomplete	☐ Part Incomplete
☐ Manufacturing Process	☐ Drawing	☐ Part Moved	☐ Part Lost/Missing	☐ Part Incomplete	☐ Part Incomplete
☐ Past Due	☐ Drawing	☐ Part Moved	☐ Part Lost/Missing	☐ Part Incomplete	☐ Part Incomplete

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



QA Closed: _____ Date: _____

DQA: _____ Date: _____